

Just-in-Time

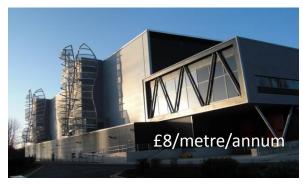
Delivery workflow between the two BL sites



British Library locations











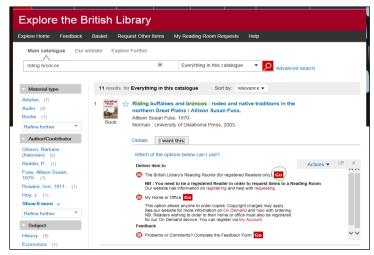




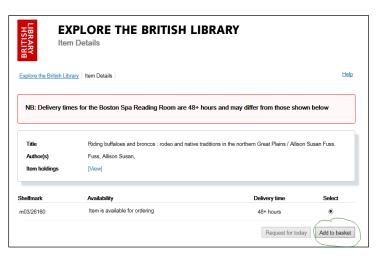
The St Pancras Site 1997 - Total storage 275 linear km 三世 四世 四世 Easement Twee £44/metre/annum **11 Reading Rooms** 1.5m requests pa

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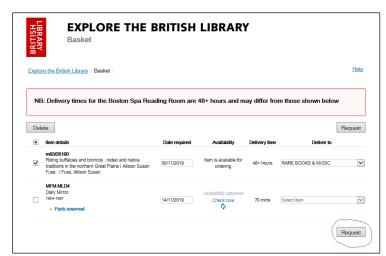
Reader "User Journey" (1) – online ordering



Reader selects from BL online catalogue

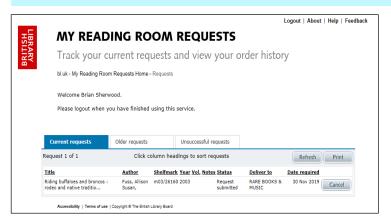


48 hr delivery. Adds to basket.



Add delivery date and Reading Room.

If in BSP, routes the order to the Warehouse Management System (WMS)



Track request in Order History.

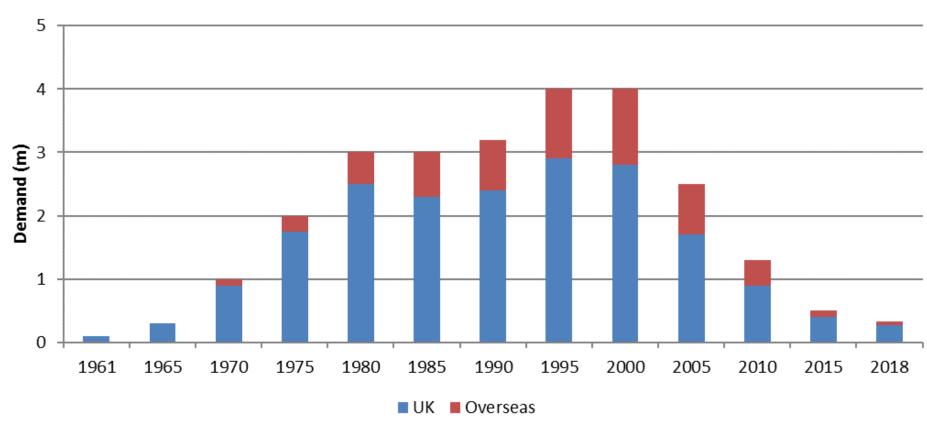




Document Supply Demand



British Library Document Supply Demand





1st High Density Automated Storage Building (ASB) - 2009

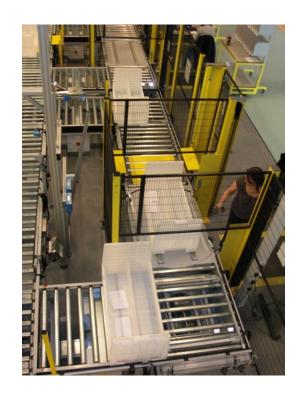


2009 (265 lin km) - Automated, low oxy and high density



Key Facts – The Building

- Total capacity 262km 7 Million items in 140,504 double deep container locations.
- 2. Building separated into 2 compartments by a fire wall.
- 3. Racking 21m high, 7aisles of racking each with a crane (2 load handlers to allow 3 containers to be moved at a time).
- 4. 6 Work Stations for Collection load and Retrieval.
- Temperature Controlled 16 degrees +/ 1degree and humidity Controlled 52% +/- 5%
- 6. Low Oxygen environment 15% 0^2 +/- 0.1% (The reduced oxy environment is created by adding nitrogen).





Reader "User Journey" (2) – retrieval



Staff select item from the queue in WMS and retrieve



The robotic crane retrieves the plastic "tote" from 1 of the 2 voids.

The tote is presented to the workstation.



Tote with item required presented to work station.



Tote bar code linked to each item. Operator selects item and bar code wands – item and ticket.

Reader "User Journey" (3) – retrieval – 24 hours



Placed on trolley, end shift moved to Despatch Bay.



Decanted to relevant Reading Room box, then moved to Loading Dock.



Despatched overnight (with items from other areas of the site) to St Pancras London, arrive early morning.



Moved to relevant Reading Room for reader to collect.

2nd High Density Automated Storage Building (NNB) - 2016









Newspapers (750m pages)

Previously stored in London (conventional building) with access via original on-site













2016 (40 lin km) – Automated, low oxy and high density

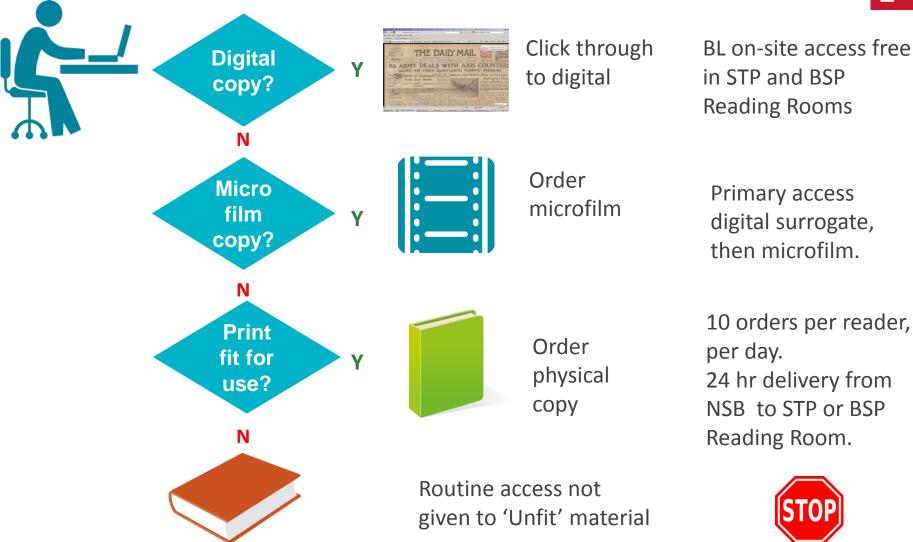






Reader "User Journey" (4) – Newspapers





BL Boston Spa – part of the community







School visits







Leeds Digital Festival



The Future – Boston Spa campus masterplan

- New 3rd high density store for BL purposes, possibly with "fresh air" repurposed for 3rd party rental until needed.
- Older buildings repurposed for 3rd party occupancy (and/or temporary non-archival storage).
- Increased physical storage to provide 25 years growth.
- Upgrade to 1970s building and staffing operations centralised. Modernised and improved staff facilities.





Thank you

Any questions?



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